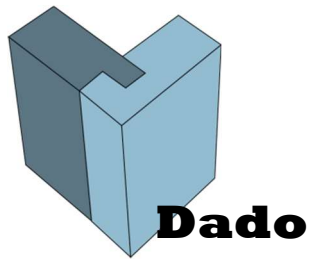


**A History of Brick Manufacturing in Manitoba
1860-1990**

David Butterfield
2018



Manitoba Brick, A History of Brick Manufacturing in Manitoba 1860-1990 has been developed by Dado Projects, a Manitoba heritage research initiative of Maureen Devanik and David Butterfield. These projects are supported by Heritage Manitoba, an informal coalition of municipal heritage associations dedicated to the appreciation and preservation of Manitoba's history. The project is part of a series focusing on Manitoba's early industrial development, especially in small-town or rural situations. Other projects in the series include:

Manitou Gas Company Plant

James White Sash and Door Factory of Carberry

John Gunn's Water Mill

St. Peter's Dynevor Windmill

Leary Brick Works: An Exploration of Manitoba Heritage Landmark

On the Cover: A detail of a rendering used in an advertisement for the Stephens Brick Company of Portage la Prairie, showing the tunnel kilns and chimneys used in that operation's major brick production. The complete image can be seen on page 103.

Table of Contents

Introduction	1
Context: Brick-Making in the Nineteenth Century	7
Pioneer Era: 1860 – 1880	29
Development Era: 1881 – 1896	45
Consolidation Era: 1897 – 1917	69
Modern Era: 1918 – 1990	109
Conclusion	113
Appendix 1: Winnipeg & St. Boniface Operations	A 1 - 66
Appendix 2: Small Urban & Rural Operations	B 1 - 171
Appendix 3: Statistics & Charts	C 1 - 16